

ASAP!

Dart Aerospace Ltd.

Date: Tuesday, 1/9/2007 4:06:30 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SEAT TRACK
Job Number	: 30209		
Estimate Number	: 10080		
P.O. Number	: N/A	Part Number	: D3033144
This Issue	: 1/9/2007	S.O. No. :	N/A
Prsht Rev.	: NC	Drawing Number	: D3033 REV. A1
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A1
		Material	: N/A
Written By	:	Due Date	: 1/16/2007
Checked & Approved By	:	Qty:	2 Um: Each
Comment	: Est: A 05.08.25 New issue KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 2841

Possible supplier: -Ancra P/N 40456-11-144

-Brownline P/N 20276-144-0-0

Description: Medium duty seat track

All dimensions are in inches

Tolerances are per Dart QSI 018 unless otherwise noted

Material release note required

C207101110

(2)

2.0

4045611144

SEAT TRACKS



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 SEAT TRACK

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

27.1/16 (3)  
 2024 (3) lengths

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

27.1/26 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/01/29

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/9/2007 4:06:31 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK

Job Number: 30209

Part Number: D3033144

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



③

Comment: FINAL INSPECTION/W/O RELEASE

07/01/09

Job Completion



07.06.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

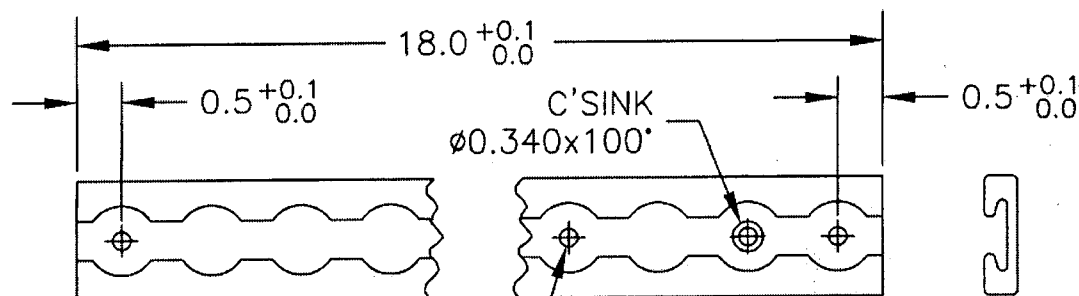
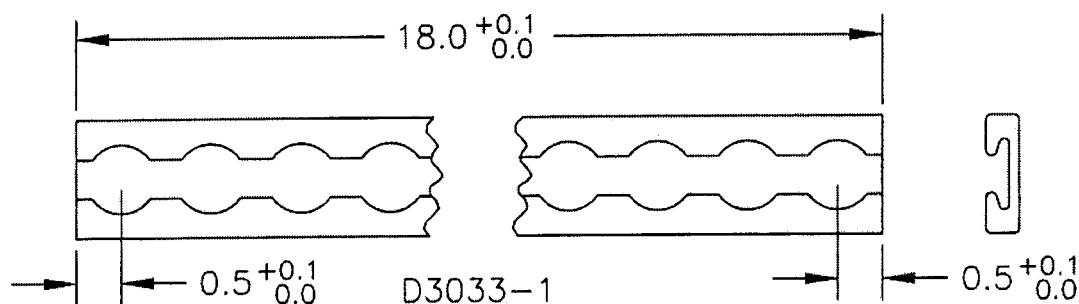
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	03.08.25	NOTE 1 MODIFIED	

## SPECIFICATION CONTROL DRAWING



Ø0.203  
(TYP 4 PLACES)  
CHAMFER EDGES 0.03/0.06  
AT 45° OR EQUIV. RADIUS  
(BOTH ENDS)

D3033-3  
(CAN MAKE FROM D3033-1)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30209

D3033-1 & D3033-3

1) MAKE FROM: ANCRA, P/N 40456-11-144  
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144 AI

- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
01.05.30

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AVIO-DIEPEN INC.  
 561 AIRPORT SOUTH PARKWAY, SUITE 500  
 ATLANTA, GEORGIA 30349  
 UNITED STATES  
 FAX : +1-770-996-8430  
 SITA: HAGME7X

CERTIFICATE OF CONFORMANCE

Number : 229770 Page 1 of 1  
 Date : 2007-01-12  
 Contact: Shirlene Murphy  
 Phone : +1-770-996-6430

-Consignee-  
 DART AEROSPACE LTD.  
 1270 ABERDEEN STREET  
 HAWKSBURY ONTARIO K6A 1K7  
 CANADA

1


-Sold to-  
 DART AEROSPACE, LTD.  
 1270 ABERDEEN STREET  
 HAWKESBURY, ONTARIO K6A 1K7  
 CANADA

-Ship to-  
 DART AEROSPACE LTD.  
 1270 ABERDEEN STREET  
 HAWKSBURY ONTARIO K6A 1K7  
 CANADA

Attn : PURCHASING  
 Your Ref : PC00002841

Our order no : 268333/DAR122  
 Our packinglist no: 325408

It.	Partnumber	Description	Serialno	Quantity	Unit	TchCnd	Certno	source
001	40456-11-144	SEAT TRACK 144		3.0	EACH	MAN	605032-2	
		YOUR ITEM: 1						




We herewith certify that the parts listed are in accordance with the purchase order requirements.

Certificates are on file and may be reviewed upon request.

Only valid when stamped and signed by O.C. authorized employees of Avio-Diepen, Inc.



Initials: 

Stamp:



**avio-diepen**

AVIO-DIEPEN INC.  
561 AIRPORT SOUTH PARKWAY, SUITE 500  
ATLANTA, GEORGIA 30349  
UNITED STATES  
FAX : +1-770-996-8430  
SITA: HAGME7X

PACKING LIST

Page 1 of 1

Number : 325408  
Date : 2007-01-12  
Contact: Shirlene Murphy  
Phone : +1-770-996-6430

-Consignee-  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSBURY ONTARIO K6A 1K7  
CANADA

-Sold to-  
DART AEROSPACE, LTD.  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO K6A 1K7  
CANADA

-Ship to-  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSBURY ONTARIO K6A 1K7  
CANADA

Attn : PURCHASING  
Your Ref : PD00002841

Your VATno :  
Our VATno : -  
Our orderno : 268333/DAR122

Prices : EX WORKS ATLANTA  
Delivery : EX WORKS ATLANTA  
Customs : Free -  
Transport : BAX GLOBAL  
Account no :

Criticality : Normal

It.	Partnumber	Quantity	Unit	RcptNo	Locatn	
	Description	Serialno		Line	TchCnd	Certificate
001	40456-11-144	3.0	EACH	161099	T1-A2	
	SEAT TRACK 144			24	MAN	CAD, CMA
	YOUR ITEM: 1					

Tc